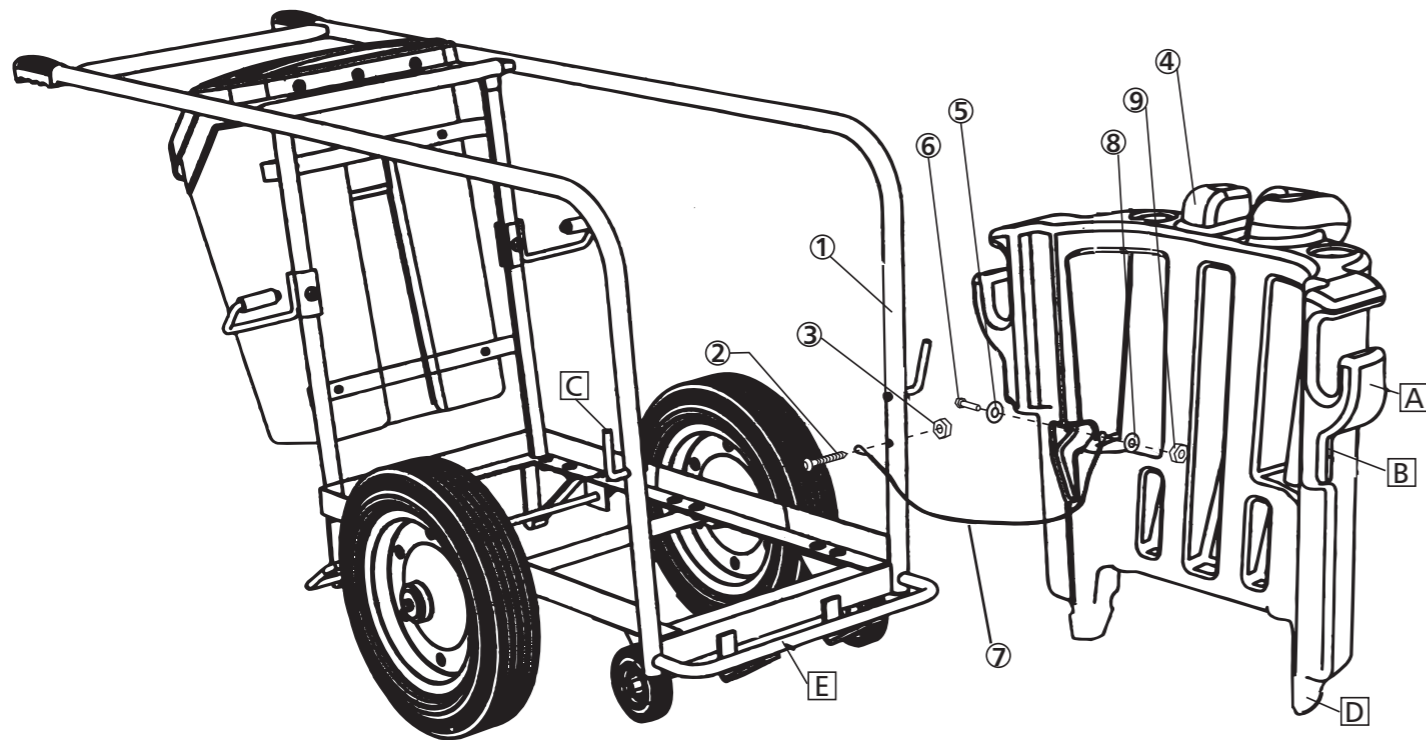




Assembly Instructions for Fitting the Front Gate Moulding

IMPORTANT NOTE: ENSURE THAT ALL RELEVANT PERSONNEL READ THE POINTS LISTED BELOW AND THAT A COPY IS PASSED TO STAFF INVOLVED WITH THE ASSEMBLY.



1 IDENTIFYING THE PARTS: See illustration (Litter Containers & Lids removed for clarity)

- ① Space-Liner™ Frame
- ② M8 x 35mm socket button head set screw
- ③ M8 Nyloc hex nut
- ④ Front Gate Moulding
- ⑤ 3/4" x 5/16" washer (the larger washer)
- ⑥ M6 x 30mm hex head set screw
- ⑦ Security cable 1.5mm dia x 190mm
- ⑧ M6 washer (the smaller washer)
- ⑨ M6 Nuloc hex nut

2 Tools Required : (Not provided).

- For Space -Liner™ Frame**
(Normally factory fitted)
13mm spanner or socket x 1 (for M8 nut)
4mm allen key x 1 (for M8 socket set screw)
- For Front Gate Moulding**
10mm spanners or sockets x 2
(For M6 nut & bolt)

3 To Attach the Security Cable to the Front Gate Moulding:

1. Remove the Front Gate Moulding ④ to gain access. See 4.
2. Place the larger 3/4" x 5/16" washer ⑤, onto the M6 x 30 mm hex head set screw ⑥ and insert into the outer hole of the front gate Moulding ④.
3. Place the free loop of Security Cable ⑦ and the 2nd smaller M6 washer ⑧ onto the set screw ⑥ protruding through the inner face of the front Gate Moulding ④ and attach M6 Nyloc Hex nut ⑨
4. Tighten the M6 nut ⑨ and Set screw ⑥ with two

5 To replace the Front Gate Moulding

1. Ensure the Litter Containers are pushed fully towards the Operators box. Alternatively the Front Gate Moulding ④ may be fitted with the Litter Containers removed.
2. Holding the Front Gate Moulding ④ by both integrally moulded brush brackets [A], place it against the Frame ① Important: Ensure the inner face of the Front Gate Moulding ④ is placed parallel against both front down-tubes of the Frame ①.
3. Slide the Front Gate Moulding ④ down the front down-tubes ①, to simultaneously engage: The two Upper Lugs [B], into the Hooks [C], at the side of the frame ①, and the two Lower Lugs [D], into the Bumper Bar [E]

4 To Remove the Front Gate Moulding

- Note: New mouldings may fit closely where the two lower lugs [D] "snap" into the Bumper Bar [E]
1. Tip the Space-Liner Barrow forward to rest on Jockey Wheels.
 2. Place one foot on the Bumper Bar [E]
 3. Holding the front gate moulding ④ by both integrally moulded Brush Brackets [A], lift to remove.

6 To Attach the Security Cable to the Frame: For replacement only.

The security cable will normally be fitted to the Frame when a complete Space-Liner™ is delivered.

1. Open the main (front) Lid (not shown) and Remove the front Litter Container and the Front Gate Moulding ④, to make access easier.
2. Insert the M8 x 35mm socket button head set screw ② into the inner side of front down-tubes of the Frame ①.
3. Place the free loop of the security cable ⑦ onto the set screw ② protruding through the outside of the Frame ① and attach the M8 Nyloc hex nut ③.
4. Tighten the M8 nut ③ and Set screw ② with two x 13mm spanners or sockets . (Not provided).
5. Replace the front Litter Container and Front Gate Moulding ④ see 5. above.

- A planned maintenance schedule of regular inspection is recommended, replacing components as necessary.
- Replacement components are available direct from GLASDON.
- GLASDON cannot be held responsible for claims arising from incorrect installation, unauthorised modifications or misuse of the product.

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